

### Product Focus

- Extreem lage schuimvorming
- Excellente corrosie bescherming
- Heldere oplossing voor goed zicht op werkstuk

### Type oplossing

- ⇒ Helder, transparant
- ⇒ Synthetisch – geen minerale olie – water mengbaar

### Applicaties

- |                      | Concentratie % |
|----------------------|----------------|
| ⇒ Slijpen            | 3 - 5          |
| ⇒ Centerloos slijpen | 5 - 6          |

### Materialen

- ⇒ Gietijzer
- ⇒ Ferro legeringen inclusief roestvrije stalen
- ⇒ Inconel en andere 'high spec' legeringen
- ⇒ Keramische materialen

### Water Compatibiliteit

- ⇒ Normaal leidingwater 50 to 400 ppm (calcium)
- ⇒ Ontworpen voor zeer lage schuimvorming
- ⇒ Geschikt voor hoog- en lage druk CNC systemen

### Bevat geen:

- ⇒ Chloor EP, Zwavel EP
- ⇒ Boorzuur
- ⇒ Triazine biociden
- ⇒ Nitriet
- ⇒ Silicone olie en polysiloxane anti-schuimers
- ⇒ Phenol couplers
- ⇒ Nonyl phenol en NP ethoxylates

**Typical Data**
**Concentraat**

Voorkomen	Amber groene vloeistof
Soortelijk gewicht	1.09

**Oplossing**

Voorkomen	Fluoriserend groen
pH @ 5%	9.5
IP 287 Corrosie Test %	2.5
Ontschuimen ml (5% in 50 ppm water)	Nihil (30 seconden)
Refractometer Factor	2.1

**HSE & Registratie**

⇒	<b>EC</b>		⇒	<b>ECL</b>	
⇒	<b>TSCA</b>		⇒	<b>AICS</b>	
⇒	<b>DSL</b>				
⇒	<b>IECSC</b>				

A full safety data sheet is available on request. Additional information including advice on suitable disposal methods is also available from the Glavitech Technical Department

**Opslag**

- ⇒ Opslag inpandig, ideaal tussen 10°C en 30°C
- ⇒ Opslag niet in direct zonlicht

**Product Mixing**

Glavitech advise the use of automated mixing systems. If mixing manually, always add the concentrate to the water with maximum agitation, if water is added to the concentrate, the emulsions may prove unstable. Avoid mixing with very cold concentrate or water. Check emulsion strength using a calibrated refractometer. Details of where to purchase equipment and how to use it are available from the Glavitech Technical Department.

**Product Management**

The working concentration should be carefully controlled and monitored on a daily basis as higher and lower working concentrations have health and safety implications. Machines should be cleaned out regularly. Fluid and particulate contaminants should be kept to a minimum. This is important especially in terms of bacterial control and is in line with the latest advice from government and professional sources. Detailed reference sources are quoted in the SDS.

This product is part of a comprehensive range of products, should you require information on these or more detailed application advice, please call the Glavitech Technical Office. The data provided is not a product specification.

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